

5/13

DART AEROSPACE LTD	Work Order:	22539
Description: Bushing	Part Number:	D2806-1
Dwg: D2806 rev. A	Qty:	58

Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Issue W/O	dk	05.02.24	58
2	METAL	Cut blanks: 1.100" long -0.010" +0.030" Material: 6061-T6 (QQ-A-200/8) or (QQ-A-250/11) 1.0" Hex stock	M16861 Batch: M16825	EP	05.03.10 58
3	HAAS	Machine as per folio FA105	EP	05.03.10	58
4	QC	Inspect Level 2	EP	05.03.10	58
5	QC	Inspect Level 8	EP	05.03.28	58
6	METAL	Tumble & Deburr	SP	05.03.28	58
7	QC	Inspect Level 5	2	05.03.28	58
8	FINISHING	Chemical conversion coat per QSI 0051 Acid etch & Iodine	J.G	05.03.28	58
9	STORES	Identify and stock	CD	05.03.28	58
10	EXPEDITING	Close W/O Cost / part: 1.18 54€ 05/03/28 (58) 1.50	dk	05.04.05	58

Rev	Date	Change	Revised By	Approved
A	00.11.13	New Issue	EC	dk

RELEASED

00.11.13

UNDER REVIEW

02.06.22

CANCELED 04.01.19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

DART AEROSPACE LTD	Work Order:	22539
Description: Bushing	Part Number:	D2806-1
Inspection Dwg: D2806	Rev: A	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

# X First Article Prototype

Measured by:	
Date:	05.03.27

Audited by:	<u>EC</u>
Date:	05-03-20

<b>Prototype Approval:</b>	N/A
<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	04.02.25	New Issue	KJ/RF	RF

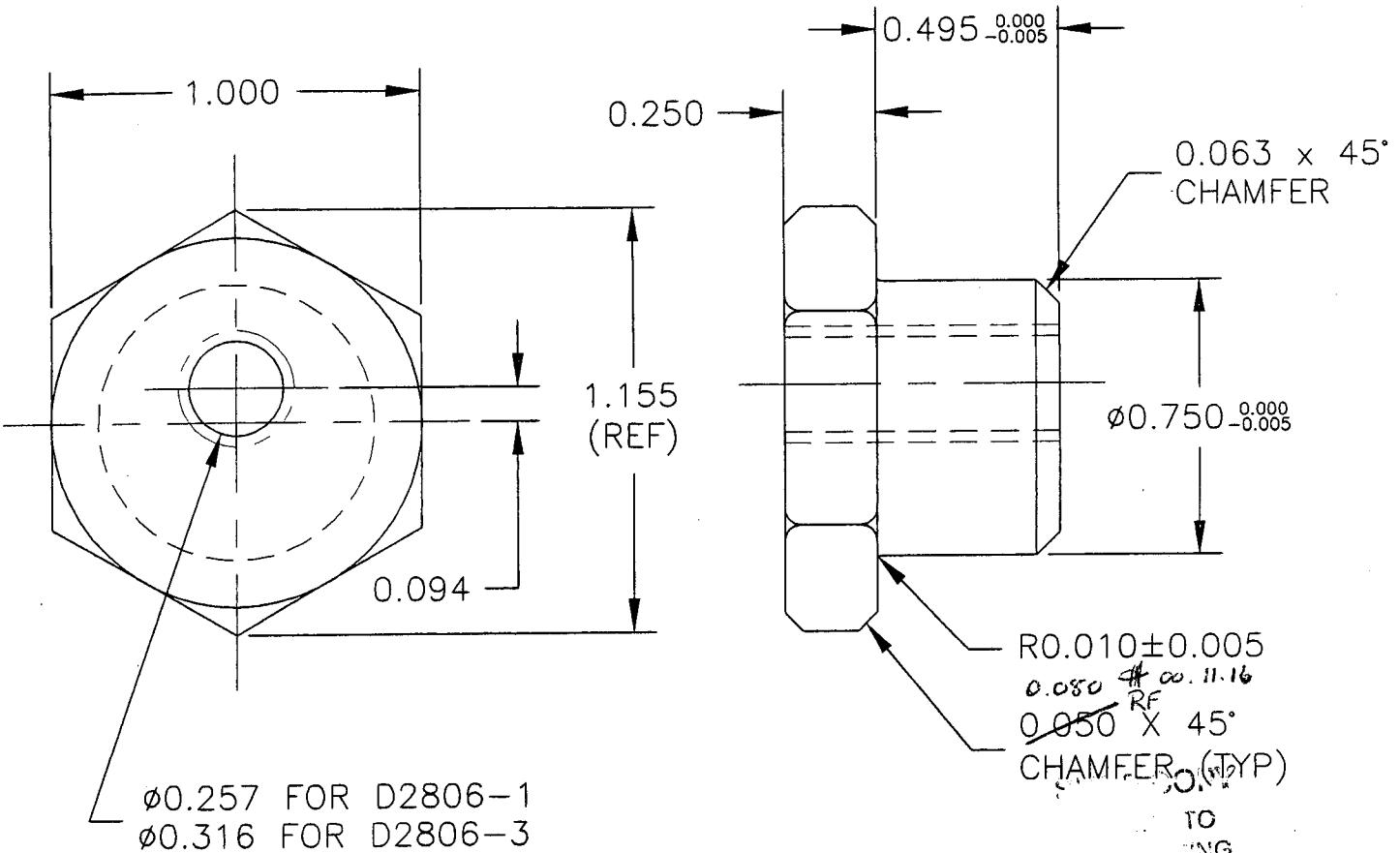
RELEASED

11F 04.04.26



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2806
DATE		REV. A SHEET 1 OF 1
00.11.08		SCALE 2:1
A	00.11.08	NEW ISSUE

RELEASED  
00.11.13 #



D2806-1 (DRILL Ø0.257 HOLE)  
D2806-3 (DRILL Ø0.316 HOLE)

ED COPY  
ENCLOSURE  
NOTICE  
WORK ORDER  
NO. 22539

MATERIAL: 6061-T6 (QQ-A-200/8) OR (QQ-A-250/11) OR (QQ-A-225/8)

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 23, 2005  
02:12 pm

Work Order No	:	0022539	Department Code:		
Project Name	:	D2806-1	Burden Flags	:	NNNNNNN
Project For	:	WK513	WO Status	:	Open
Work Order Type	:	Main	Invoice State	:	Not Invoiced
Main WO Number	:		Invoice Date	:	
House Part Number	:	D2806-1	Invoice Number	:	
Description	:	Bushing	Invoice Amount	:	0.00
Manufactured	:	Yes			
Amount Req'd	:	50	Order Entry No	:	
Amount Done	:	0	OE Value	:	0.00
Start Date	:	02-23-05	Est Margin	:	0.000%
Est Finish Date	:	03-15-05	Actual Margin	:	0.000%
Act Finish Date	:				
Drawings Reqd	:	No			
Ok for Approval	:				
Approval Rec'd	:				
			\$0 Posted to Finished Goods		

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	:	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00	0.00
Engineering Cost	:	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00	0.00
Production Cost	:	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00	0.00
Packaging Cost	:	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00	0.00
OverHead Cost	:	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00	0.00
CNC	:	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00	0.00
Misc.	:	0.00	0.00	0.00	0.00
	=====	=====	=====		
Burden	:	0.00	0.00	0.00	
	=====	=====	=====		
Total Cost	:	0.00	0.00	0.00	
Margin	:	0.000	0.000		
Selling Cost	:	0.00	0.00		

	Estimated	Actual	
Labour Hrs/Amount Done	:	0.00	0.00
Profits/ (Loss)	:	0.00	0.00